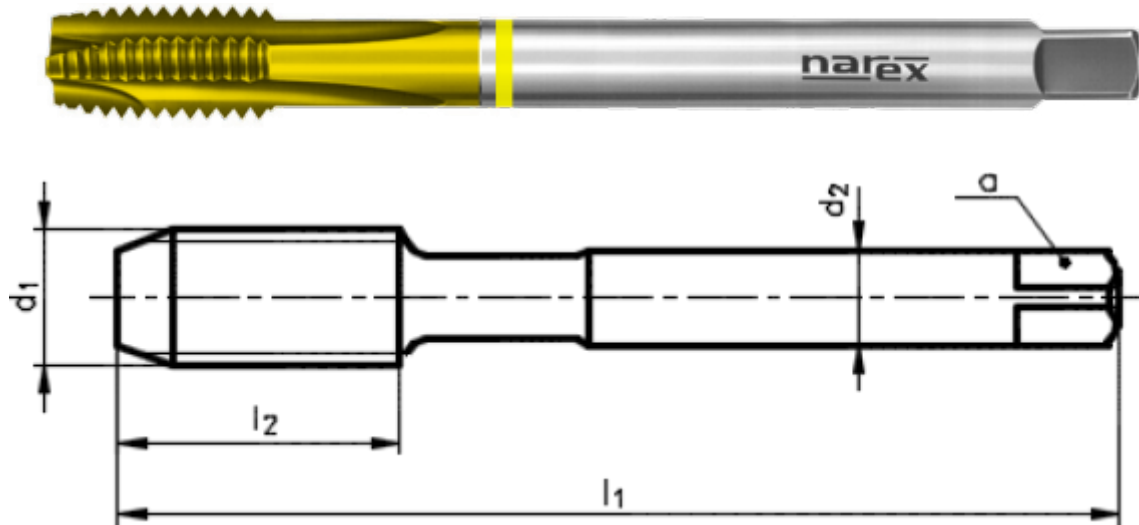


Machine tap with straight flutes and spiral point

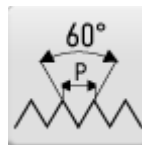


CATALOGUE NUMBER: 3610

RUNNING OUT, replaced by Cat. No.3620 Machine tap with straight flute and spiral point, metric, DIN 376, TiN coated, suitable for unalloyed aluminium.



THREAD M
ISO Metric coarse thread



PROFILE SKETCH
60°



THREAD STANDARD
DIN13



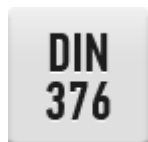
TYPE AL
Tap for unalloyed aluminium



TAP MATERIAL
Super high speed steel



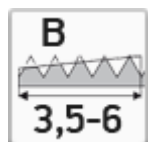
COATING
Titanium nitride coating



TAP STANDARD
DIN 376



THREAD TOLERANCE
ISO 2 - 6H



CHAMFER B
Length 3,5-6 pitch



HOLE TYPE
Through hole (thread length $L > 1,5 \times d_1$)

Select product model

ID	D1	P	Tolerance	l1	l2	d2	a	Price excl. VAT	Price incl. VAT
041535272030000	M3	0,5	6H	56	9	2,2	-		Ask for price
041535272040000	M4	0,7	6H	63	12	2,8	2,1		Ask for price
041535272050000	M5	0,8	6H	70	13	3,5	2,7		Ask for price
041535272060000	M6	1	6H	80	15	4,5	3,4		Ask for price
041535272080000	M8	1,25	6H	90	18	6	4,9		Ask for price
041535272100000	M10	1,5	6H	100	20	7	5,5		Ask for price
041535272120000	M12	1,75	6H	110	23	9	7		Ask for price
041535272140000	M14	2	6H	110	25	11	9		Ask for price
041535272160000	M16	2	6H	110	25	12	9		Ask for price
041535272180000	M18	2,5	6H	125	30	14	11		Ask for price
041535272200000	M20	2,5	6H	140	30	16	12		Ask for price

Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Unalloyed aluminium	through hole (thread length $L < 1,5 \times d1$)	15-35	Emulsion	Recommended use
Unalloyed aluminium	through hole (thread length $L > 1,5 \times d1$)	15-35	Emulsion	Recommended use

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