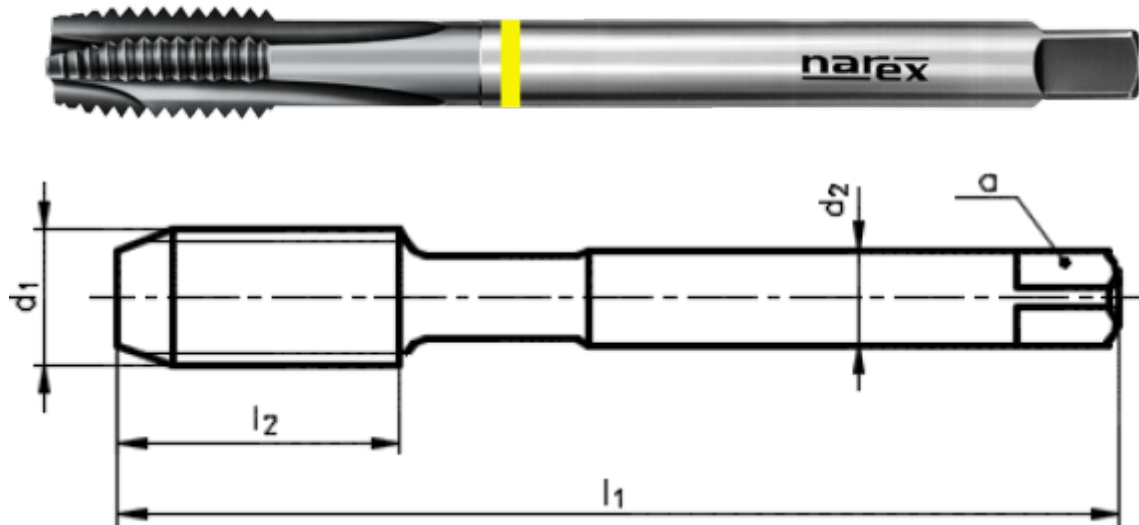


Machine tap with straight flutes and spiral point

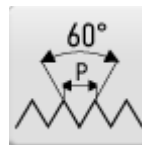


CATALOGUE NUMBER: 3570

Machine tap with straight flutes and spiral point, metric and metric fine, DIN 376, DIN 374, AluSpeed coated, suitable for aluminium alloys with Si>10%.



THREAD M
ISO Metric coarse thread



PROFILE SKETCH
60°



THREAD STANDARD
DIN13



TYPE AL
Tap for unalloyed aluminium



TAP MATERIAL
Super high speed steel



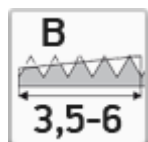
COATING
AluSpeed



TAP STANDARD
DIN 376



THREAD TOLERANCE
ISO 2 - 6H



CHAMFER B
Length 3,5-6 pitch



HOLE TYPE
Through hole (thread length $L > 1,5 \times d_1$)

Select product model

ID	D1	P	Tolerance	I1	I2	d2	a	Price excl. VAT	Price incl. VAT
041536266030000	M3	0,5	6H	56	9	2,2		21.85 EUR	26.44 EUR
041536266040000	M4	0,7	6H	63	12	2,8	2,1	22.40 EUR	27.10 EUR
041536266050000	M5	0,8	6H	70	13	3,5	2,7	21.20 EUR	25.65 EUR
041536266060000	M6	1	6H	80	15	4,5	3,4	21.85 EUR	26.44 EUR
041536266080000	M8	1,25	6H	90	18	6	4,9	23.35 EUR	28.25 EUR
041536266100000	M10	1,5	6H	100	20	7	5,5	26.70 EUR	32.31 EUR
041536266120000	M12	1,75	6H	110	23	9	7	31.35 EUR	37.93 EUR
041536266140000	M14	2	6H	110	25	11	9	40.90 EUR	49.49 EUR
041536266160000	M16	2	6H	110	25	12	9	45.25 EUR	54.75 EUR
041536266180000	M18	2,5	6H	125	30	14	11	64.60 EUR	78.17 EUR
041536266200000	M20	2,5	6H	140	30	16	12	66.80 EUR	80.83 EUR

Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Aluminium alloys si content > 10%	through hole (thread length L < 1,5xd1)	15-30	Emulsion	Recommended use
Aluminium alloys si content > 10%	through hole (thread length L > 1,5xd1)	15-30	Emulsion	Recommended use

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