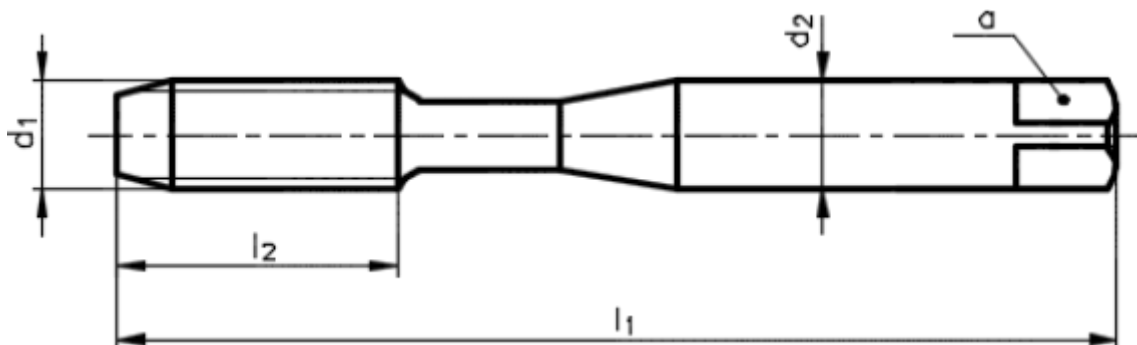


Machine tap with right-hand spiral flutes 10°

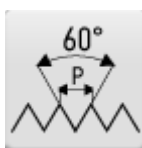


CATALOGUE NUMBER: 2100NX

High precision machine tap, metric, with right-hand spiral flutes, DIN 371, for nickel alloys.



THREAD M
ISO Metric coarse thread



PROFILE SKETCH
60°



THREAD STANDARD
DIN13



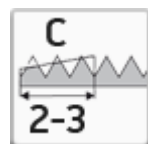
TYPE NI
Tap for nickel alloys



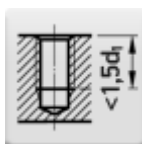
TAP MATERIAL
Powder high speed steel



TAP STANDARD
DIN 371



CHAMFER C
Length 2-3 pitch



HOLE TYPE
Blind hole (thread length < 1,5 d1)



SPIRAL FLUTE ANGLE
10°

Select product model

ID	D1	P	Tolerance	l1	l2	d2	a	Price excl. VAT	Price incl. VAT
042031164030000	M3	0,5	6H	56	11	3,5	2,7	57.48 EUR	69.55 EUR
042031164040000	M4	0,7	6H	63	14	4,5	3,4	59.05 EUR	71.45 EUR
042031164050000	M5	0,8	6H	70	17	6	4,9	60.94 EUR	73.74 EUR
042031164060000	M6	1	6H	80	21	6	4,9	61.67 EUR	74.62 EUR
042031164080000	M8	1,25	6H	90	28	8	6,2	69.59 EUR	84.20 EUR
042031164100000	M10	1,5	6H	100	35	10	8	83.00 EUR	100.43 EUR

Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Nickel and nickel alloys	blind hole (thread length L < 1,5xd1)	3-6	Cutting Oil/Emulsion	Recommended use

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