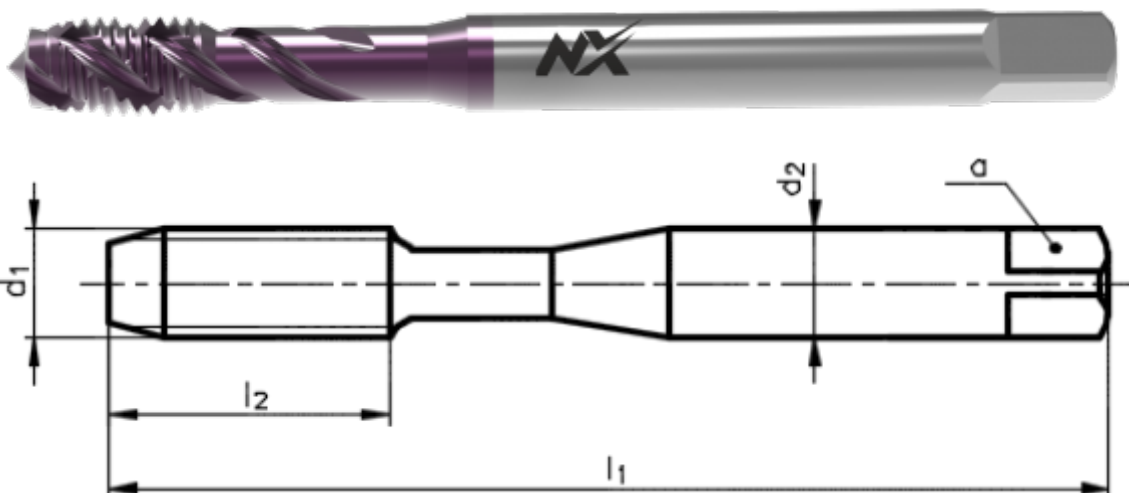


Machine tap with right-hand spiral flutes 40°

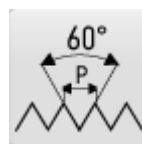


CATALOGUE NUMBER: 2070NX

High precision machine tap with 40° spiral, metric, DIN 371, TiAlN coated, suitable for structural steels, cast steels, free cutting steels, spheroidal and malleable cast iron, long chipping copper alloys.



THREAD M
ISO Metric coarse thread



PROFILE SKETCH
60°



THREAD STANDARD
DIN13



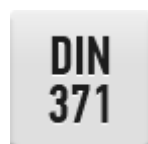
TYPE N
Tap for steels up to 800 N/mm2



TAP MATERIAL
Vanadium extra high speed steel HSSE V3



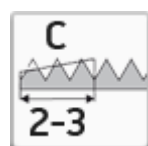
COATING
TiAlN



TAP STANDARD
DIN 371



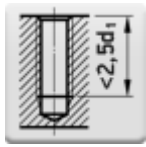
THREAD TOLERANCE
ISO 2 - 6H



CHAMFER C
Length 2-3 pitch



SPIRAL FLUTE ANGLE
40°



HOLE TYPE

Blind hole (thread length $< 2,5 d_1$)

Select product model

ID	D1	P	Tolerance	l1	l2	d2	a	Price excl. VAT	Price incl. VAT
042036118030000	M3	0,5	6H	56	5	3,5	2,7	28.80 EUR	34.85 EUR
042036118040000	M4	0,7	6H	63	7	4,5	3,4	28.80 EUR	34.85 EUR
042036118050000	M5	0,8	6H	70	8	6	4,9	29.85 EUR	36.12 EUR
042036118060000	M6	1	6H	80	10	6	4,9	29.85 EUR	36.12 EUR
042036118080000	M8	1,25	6H	90	13	8	6,2	39.30 EUR	47.55 EUR
042036118100000	M10	1,5	6H	100	15	10	8	46.90 EUR	56.75 EUR

Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Free cutting steels up to 800 N/mm ²	blind hole (thread length $L < 2xd_1$)	12-15	Cutting Oil/Emulsion	Recommended use
Free cutting steels up to 800 N/mm ²	blind hole (thread length $< 1,5 d_1$, pilot drilling depth $\geq L+d_1$)	12-15	Cutting Oil/Emulsion	Recommended use
Free cutting steels up to 800 N/mm ²	blind hole (thread length $L < 1,5xd_1$)	12-15	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 500 N/mm ²	blind hole (thread length $< 1,5 d_1$, pilot drilling depth $\geq L+d_1$)	10-12	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 500 N/mm ²	blind hole (thread length $L < 1,5xd_1$)	10-12	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 500 N/mm ²	blind hole (thread length $L < 2xd_1$)	10-12	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 800 N/mm ²	blind hole (thread length $L < 2xd_1$)	12-15	Cutting Oil/Emulsion	Recommended use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Plain cast steels up to 800 N/mm ²	blind hole (thread length < 1,5 d ₁ , pilot drilling depth ≥ L+d ₁)	12-15	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 800 N/mm ²	blind hole (thread length L < 1,5xd ₁)	12-15	Cutting Oil/Emulsion	Recommended use
Structural steels and heat-treated steels up to 800 N/mm ²	blind hole (thread length L < 2xd ₁)	12-15	Cutting Oil/Emulsion	Recommended use
Structural steels and heat-treated steels up to 800 N/mm ²	blind hole (thread length < 1,5 d ₁ , pilot drilling depth ≥ L+d ₁)	12-15	Cutting Oil/Emulsion	Recommended use
Structural steels and heat-treated steels up to 800 N/mm ²	blind hole (thread length L < 1,5xd ₁)	12-15	Cutting Oil/Emulsion	Recommended use
Structural steels up to 500 N/mm ²	blind hole (thread length L < 2xd ₁)	10-12	Cutting Oil/Emulsion	Recommended use
Structural steels up to 500 N/mm ²	blind hole (thread length L < 1,5xd ₁)	10-12	Cutting Oil/Emulsion	Recommended use
Structural steels up to 500 N/mm ²	blind hole (thread length < 1,5 d ₁ , pilot drilling depth ≥ L+d ₁)	10-12	Cutting Oil/Emulsion	Recommended use

NAREX Ždánice, spol. s r.o.

Městečko 250
696 32 Ždánice, Česká republika

Tel.: +420 518 607 111
Fax: +420 518 607 153
E-mail: sales@narexzd.cz
Web: www.narexzd.cz