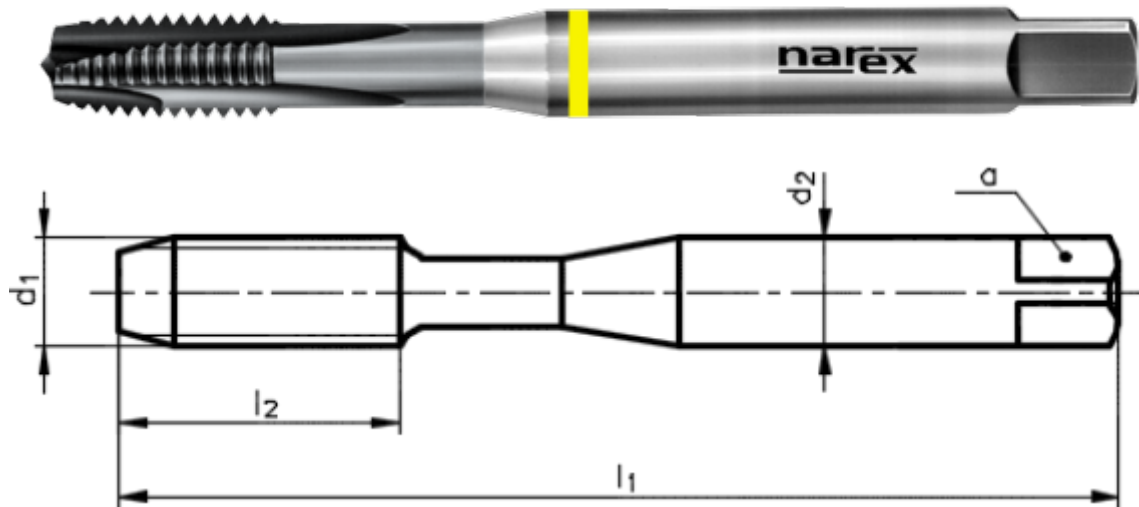


Machine tap with straight flutes and spiral point

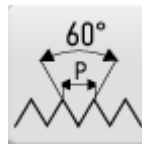


CATALOGUE NUMBER: 1620

Machine tap with straight flute and spiral point, metric, DIN 371, AluSpeed coated, suitable for unalloyed aluminium.



THREAD M
ISO Metric coarse thread



PROFILE SKETCH
60°



THREAD STANDARD
DIN13



TYPE AL
Tap for unalloyed aluminium



TAP MATERIAL
Super high speed steel



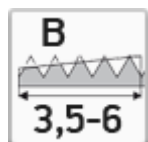
COATING
AluSpeed



TAP STANDARD
DIN 371



THREAD TOLERANCE
ISO 2 - 6H



CHAMFER B
Length 3,5-6 pitch



HOLE TYPE
Through hole (thread length $L > 1,5d_1$)

Select product model

ID	D1	P	Tolerance	I1	I2	d2	a	Price excl. VAT	Price incl. VAT
041536072030000	M3	0,5	6H	56	9	3,5	2,7	12.30 EUR	14.88 EUR
041536072040000	M4	0,7	6H	63	12	4,5	3,4	12.50 EUR	15.13 EUR
041536072050000	M5	0,8	6H	70	13	6	4,9	13.25 EUR	16.03 EUR
041536072060000	M6	1	6H	80	15	6	4,9	13.25 EUR	16.03 EUR
041536072080000	M8	1,25	6H	90	18	8	6,2	15.30 EUR	18.51 EUR
041536072100000	M10	1,5	6H	100	20	10	8	18.20 EUR	22.02 EUR

Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Unalloyed aluminium	through hole (thread length $L < 1,5 \times d1$)	15-35	Emulsion	Recommended use
Unalloyed aluminium	through hole (thread length $L > 1,5 \times d1$)	15-35	Emulsion	Recommended use

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