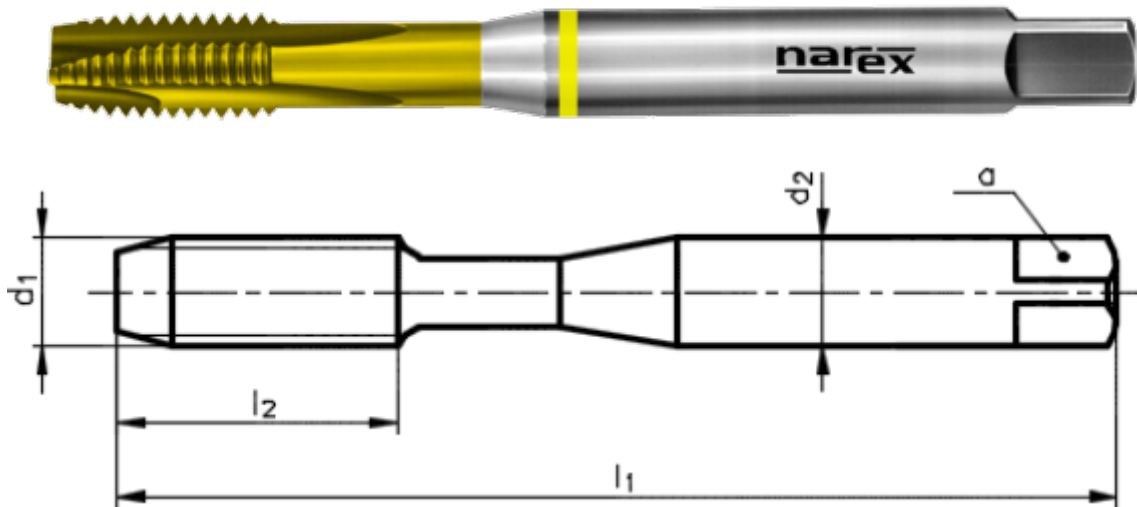


# Machine tap with straight flutes and spiral point

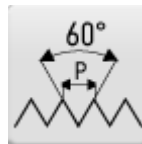


## CATALOGUE NUMBER: 1610

RUNNING OUT, replaced by Cat. No.1620 - Machine tap with straight flute and spiral point, metric, DIN 371, TiN coated, suitable for unalloyed aluminium.



**THREAD M**  
ISO Metric coarse thread



**PROFILE SKETCH**  
60°



**THREAD STANDARD**  
DIN13



**TYPE AL**  
Tap for unalloyed aluminium



**TAP MATERIAL**  
Super high speed steel



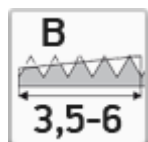
**COATING**  
Titanium nitride coating



**TAP STANDARD**  
DIN 371



**THREAD TOLERANCE**  
ISO 2 - 6H



**CHAMFER B**  
Length 3,5-6 pitch



**HOLE TYPE**  
Through hole (thread length  $L > 1,5d1$ )

# Select product model

ID	D1	P	Tolerance	l1	l2	d2	a	Price excl. VAT	Price incl. VAT
041535072030000	M3	0,5	6H	56	9	3,5	2,7		Ask for price
041535072040000	M4	0,7	6H	63	12	4,5	3,4		Ask for price
041535072050000	M5	0,8	6H	70	13	6	4,9		Ask for price
041535072060000	M6	1	6H	80	15	6	4,9		Ask for price
041535072080000	M8	1,25	6H	90	18	8	6,2		Ask for price
041535072100000	M10	1,5	6H	100	20	10	8		Ask for price

## Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Unalloyed aluminium	through hole (thread length $L < 1,5 \times d1$ )	15-35	Emulsion	Recommended use
Unalloyed aluminium	through hole (thread length $L > 1,5 \times d1$ )	15-35	Emulsion	Recommended use

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