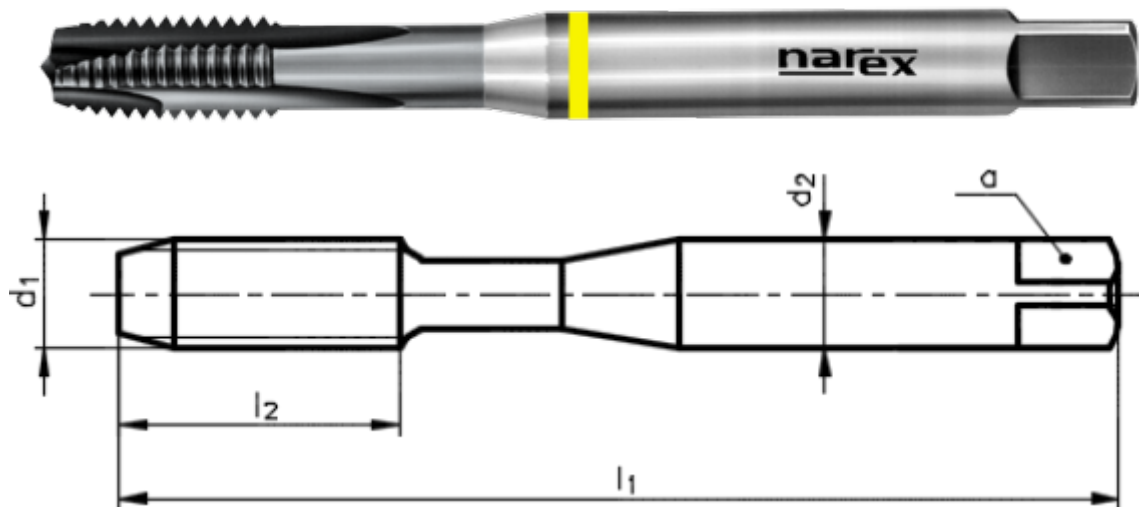


Machine tap with straight flutes and spiral point

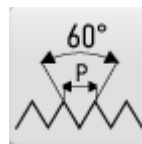


CATALOGUE NUMBER: 1570

Machine tap with straight flutes and spiral point, metric, DIN 371, AluSpeed coated, suitable for aluminium alloys with Si>10%.



THREAD M
ISO Metric coarse thread



PROFILE SKETCH
60°



THREAD STANDARD
DIN13



TYPE AL
Tap for unalloyed aluminium



TAP MATERIAL
Super high speed steel



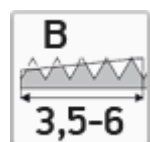
COATING
AluSpeed



TAP STANDARD
DIN 371



THREAD TOLERANCE
ISO 2 - 6H



CHAMFER B
Length 3,5-6 pitch



HOLE TYPE
Through hole (thread length $L > 1,5 \times d1$)

Select product model

ID	D1	P	Tolerance	I1	I2	d2	a	Price excl. VAT	Price incl. VAT
041536066030000	M3	0,5	6H	56	9	3,5	2,7	17.30 EUR	20.93 EUR
041536066040000	M4	0,7	6H	63	12	4,5	3,4	17.45 EUR	21.11 EUR
041536066050000	M5	0,8	6H	70	13	6	4,9	18.05 EUR	21.84 EUR
041536066060000	M6	1	6H	80	15	6	4,9	18.05 EUR	21.84 EUR
041536066080000	M8	1,25	6H	90	18	8	6,2	21.15 EUR	25.59 EUR
041536066100000	M10	1,5	6H	100	20	10	8	24.70 EUR	29.89 EUR

Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Aluminium alloys si content > 10%	through hole (thread length L > 1,5xd1)	15-30	Emulsion	Recommended use
Aluminium alloys si content > 10%	through hole (thread length L < 1,5xd1)	15-30	Emulsion	Recommended use

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