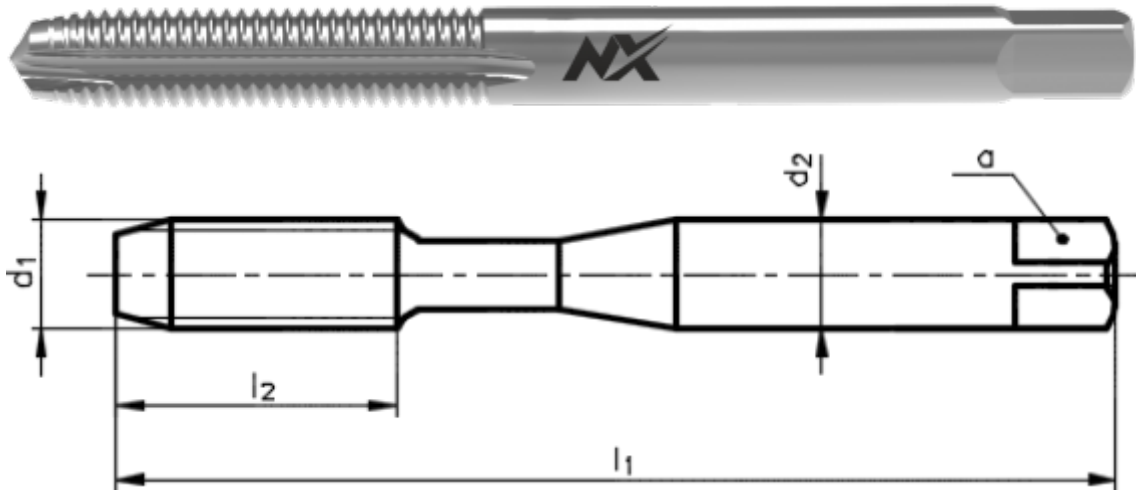


# Machine tap with straight flutes and spiral point

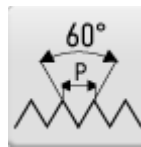


**CATALOGUE NUMBER: 1350NX**

High precision machine tap, metric, with straight flutes and spiral point, DIN 371, for nickel alloys.



**THREAD M**  
ISO Metric coarse thread



**PROFILE SKETCH**  
60°



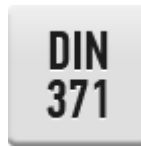
**THREAD STANDARD**  
DIN13



**TYPE NI**  
Tap for nickel alloys



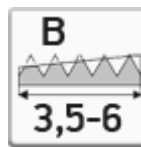
**TAP MATERIAL**  
Powder high speed steel



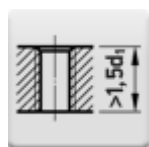
**TAP STANDARD**  
DIN 371



**THREAD TOLERANCE**  
ISO 2 - 6H



**CHAMFER B**  
Length 3,5-6 pitch



**HOLE TYPE**  
Through hole (thread length  $L > 1,5d_1$ )

# Select product model

ID	D1	P	Tolerance	I1	I2	d2	a	Price excl. VAT	Price incl. VAT
042031091030000	M3	0,5	6H	56	12	3,5	2,7	53.70 EUR	64.98 EUR
042031091040000	M4	0,7	6H	63	16	4,5	3,4	54.85 EUR	66.37 EUR
042031091050000	M5	0,8	6H	70	19	6	4,9	56.80 EUR	68.73 EUR
042031091060000	M6	1	6H	80	23	6	4,9	57.25 EUR	69.27 EUR
042031091080000	M8	1,25	6H	90	30	8	6,2	64.70 EUR	78.29 EUR
042031091100000	M10	1,5	6H	100	38	10	8	76.85 EUR	92.99 EUR

## Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Nickel and nickel alloys	through hole (thread length L < 1,5xd1)	5-8	Cutting oil for high resistance steels	Recommended use
Nickel and nickel alloys	through hole (thread length L > 1,5xd1)	5-8	Cutting oil for high resistance steels	Recommended use

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