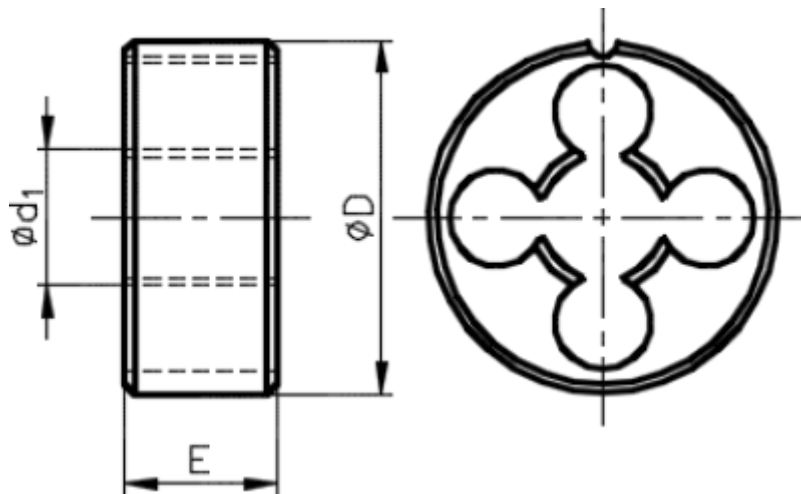


Circular screwing die with spiral pointed

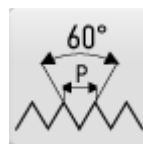


CATALOGUE NUMBER: 9554

Circular screwing dies with spiral point, american unified coarse thread, DIN EN 22 568, for structural steels, plain cast steels, free cutting steels



THREAD UNC
Unified coarse thread



PROFILE SKETCH
60°



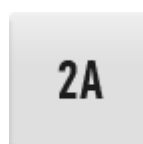
CIRCULAR SCREWING DIES NORM
DIN EN 22 568



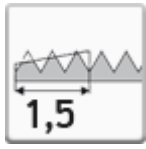
TYPE N
Tap for steels up to 800 N/mm²



TAP MATERIAL
High speed steel HSS



THREAD TOLERANCE
2A



CHAMFER
Length 1,5 pitch

Select product model

ID	D1	P	Tolerance	Z	D	e	Price excl. VAT	Price incl. VAT
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Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Free cutting steels up to 800 N/mm ²	-	3-5	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 500 N/mm ²	-	4-8	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 800 N/mm ²	-	3-5	Cutting Oil/Emulsion	Recommended use
Spheroidal graphite cast iron and malleable cast iron	-	3-5	Cutting Oil/Emulsion	Recommended use
Structural steels and heat-treated steels up to 800 N/mm ²	-	3-5	Cutting Oil/Emulsion	Recommended use
Structural steels up to 500 N/mm ²	-	4-8	Cutting Oil/Emulsion	Recommended use

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