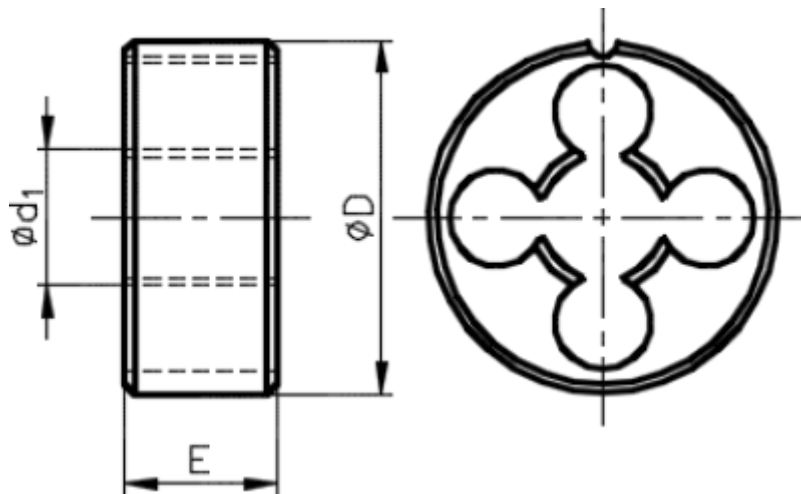


# Circular screwing die

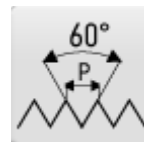


## CATALOGUE NUMBER: 9505

Circular screwing dies, american unified fine thread, DIN EN 22 568, for structural steels, plain cast steels, free cutting steels



**THREAD UNF**  
Unified fine thread



**PROFILE SKETCH**  
60°



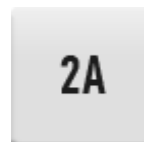
**TYPE N**  
Tap for steels up to 800 N/mm<sup>2</sup>



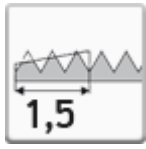
**TAP MATERIAL**  
High speed steel HSS



**CIRCULAR SCREWING DIES NORM**  
DIN EN 22 568



**THREAD TOLERANCE**  
2A



**CHAMFER**  
Length 1,5 pitch

## Select product model

ID	D1	P	Tolerance	Z	D	e	Price excl. VAT	Price incl. VAT
141132117904000	UNF8	36	2A		20	7	8.65 EUR	10.47 EUR
141132117905000	UNF10	32	2A		20	7	8.35 EUR	10.10 EUR
141132117906000	UNF12	28	2A		20	7	8.10 EUR	9.80 EUR
141132117907000	UNF1/4	28	2A		20	7	8.00 EUR	9.68 EUR
141132117909000	UNF5/16	24	2A		25	9	9.75 EUR	11.80 EUR
141132117911000	UNF3/8	24	2A		30	11	10.90 EUR	13.19 EUR
141132117912000	UNF7/16	20	2A		30	11	10.90 EUR	13.19 EUR
141132117913000	UNF1/2	20	2A		38	14	16.20 EUR	19.60 EUR
141132117914000	UNF9/16	18	2A		38	14	16.20 EUR	19.60 EUR
141132117915000	UNF5/8	18	2A		45	18	20.35 EUR	24.62 EUR
141132117917000	UNF3/4	16	2A		45	18	20.85 EUR	25.23 EUR
141132117919000	UNF7/8	14	2A		55	22	30.35 EUR	36.72 EUR
141132117921000	UNF1	12	2A		55	22	32.70 EUR	39.57 EUR

## Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Free cutting steels up to 800 N/mm <sup>2</sup>	-	3-5	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 500 N/mm <sup>2</sup>	-	4-8	Cutting Oil/Emulsion	Recommended use

<b>MACHINED MATERIAL</b>	<b>HOLE TYPE</b>	<b>CUTTING SPEED</b>	<b>LUBRICATION</b>	<b>USE</b>
Plain cast steels up to 800 N/mm2	-	3-5	Cutting Oil/Emulsion	Recommended use
Spheroidal graphite cast iron and malleable cast iron	-	3-5	Cutting Oil/Emulsion	Recommended use
Structural steels and heat-treated steels up to 800 N/mm2	-	3-5	Cutting Oil/Emulsion	Recommended use
Structural steels up to 500 N/mm2	-	4-8	Cutting Oil/Emulsion	Recommended use

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