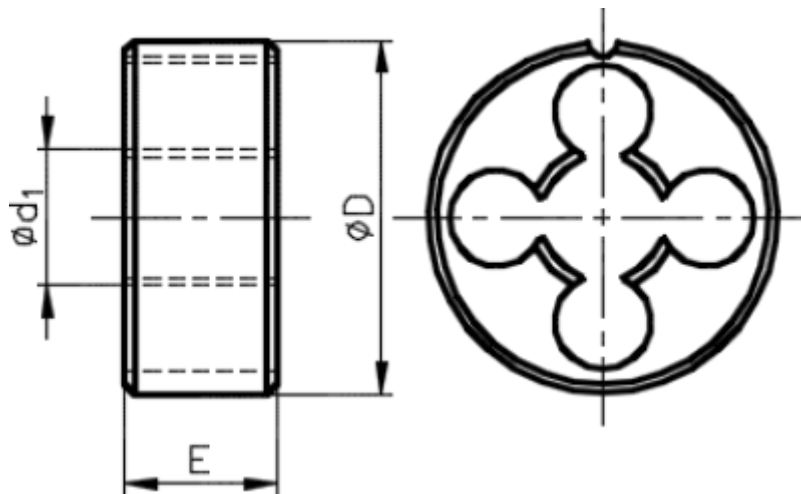


Circular screwing die

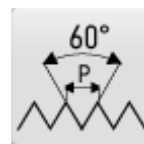


CATALOGUE NUMBER: 9504

Circular screwing dies, american unified coarse thread, DIN EN 22 568, for structural steels, plain cast steels, free cutting steels



THREAD UNC
Unified coarse thread



PROFILE SKETCH
60°



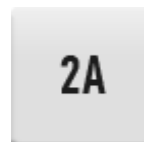
TYPE N
Tap for steels up to 800 N/mm²



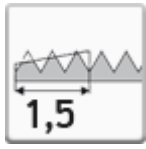
TAP MATERIAL
High speed steel HSS



CIRCULAR SCREWING DIES NORM
DIN EN 22 568



THREAD TOLERANCE
2A



CHAMFER
Length 1,5 pitch

Select product model

ID	D1	P	Tolerance	Z	D	e	Price excl. VAT	Price incl. VAT
141132117604000	UNC8	32	2A		20	7	7.05 EUR	8.53 EUR
141132117605000	UNC10	24	2A		20	7	6.85 EUR	8.29 EUR
141132117606000	UNC12	24	2A		20	7	6.60 EUR	7.99 EUR
141132117607000	UNC1/4	20	2A		20	7	6.35 EUR	7.68 EUR
141132117609000	UNC5/16	18	2A		25	9	7.05 EUR	8.53 EUR
141132117611000	UNC3/8	16	2A		30	11	8.40 EUR	10.16 EUR
141132117612000	UNC7/16	14	2A		30	11	8.40 EUR	10.16 EUR
141132117613000	UNC1/2	13	2A		38	14	13.05 EUR	15.79 EUR
141132117614000	UNC9/16	12	2A		38	14	13.05 EUR	15.79 EUR
141132117615000	UNC5/8	11	2A		45	18	13.45 EUR	16.27 EUR
141132117617000	UNC3/4	10	2A		45	18	18.00 EUR	21.78 EUR
141132117619000	UNC7/8	9	2A		55	22	26.15 EUR	31.64 EUR
141132117621000	UNC1	8	2A		55	22	28.20 EUR	34.12 EUR

Use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Free cutting steels up to 800 N/mm ²	-	3-5	Cutting Oil/Emulsion	Recommended use
Plain cast steels up to 500 N/mm ²	-	4-8	Cutting Oil/Emulsion	Recommended use

MACHINED MATERIAL	HOLE TYPE	CUTTING SPEED	LUBRICATION	USE
Plain cast steels up to 800 N/mm2	-	3-5	Cutting Oil/Emulsion	Recommended use
Spheroidal graphite cast iron and malleable cast iron	-	3-5	Cutting Oil/Emulsion	Recommended use
Structural steels and heat-treated steels up to 800 N/mm2	-	3-5	Cutting Oil/Emulsion	Recommended use
Structural steels up to 500 N/mm2	-	4-8	Cutting Oil/Emulsion	Recommended use

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